



**REMOVAL OF ARSENIC AND MANGANESE  
IN UNDERGROUND WATER  
BY MANGANESE DIOXIDE AND  
DIATOMITE MINERAL ORES**

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## INTRODUCTION

Arsenic contamination in underground water was found in various countries of the world as Bangladesh, India, China, Mexico, America and ect .

30-40 million people of Bangladesh, 13 million people in America, are now at risk of As contamination.

As and concentration at higher level than the WHO recommended value be found of 51% in the tube-wells in Bangladesh .

The geology of the Red river in **Vietnam** likes the geology of Ganges River in Bangladesh also has been finding the As contamination in underground water some provinces as Hanoi, Hatay, NamDinh, HaNam and etc.

Mn level above the admissible standards are found both in the Red River and Mekong River.



## GROUND WATER QUALITY

| No | Parameter and pollutant           | Unit       | Limitation value |
|----|-----------------------------------|------------|------------------|
| 1  | pH value                          |            | 6,5 ÷ 8,5        |
| 2  | Colour                            | Pt - Co    | 5 ÷ 50           |
| 3  | Hardness ( as CaCO <sub>3</sub> ) | mg/l       | 300 ÷ 500        |
| 4  | Total solids                      | mg/l       | 750 ÷ 1500       |
| 5  | Arsenic                           | mg/l       | 0,05             |
| 6  | Cadmium                           | mg/l       | 0,01             |
| 7  | Chloride                          | mg/l       | 200 ÷ 600        |
| 8  | Lead                              | mg/l       | 0,05             |
| 9  | Chromium (VI)                     | mg/l       | 0,05             |
| 10 | Cyanide                           | mg/l       | 0,01             |
| 11 | Copper                            | mg/l       | 1,0              |
| 12 | Fluoride                          | mg/l       | 1,0              |
| 13 | Zink                              | mg/l       | 5,0              |
| 14 | Manganese                         | mg/l       | 0,1 ÷ 0,5        |
| 15 | Nitrate                           | mg/l       | 45               |
| 16 | Phenol compound                   | mg/l       | 0,001            |
| 17 | Iron                              | mg/l       | 1 ÷ 5            |
| 18 | Sulphate                          | mg/l       | 200 ÷ 400        |
| 19 | Mercury                           | mg/l       | 0,001            |
| 20 | Selenium                          | mg/l       | 0,01             |
| 21 | Fecal coli                        | MPN/100 ml | Not detectable   |
| 22 | Coliform                          | MPN/100 ml | 3                |

**Parameter limits and maximum allowable concentrations of pollutants in ground water in Vietnam**



# GROUND WATER QUALITY

A broad survey of arsenic pollution in the 12 provinces of the Red River Delta, Mekong Delta and Central area was carried out from Nov. 2003 to Apr. 2004 by IET and UNICEF.

**12,439 water samples were tested with As in 419 communes of 33 districts in the 12 provinces**

As > 0.01 mg/L (34.92%)

As > 0.05 mg/L (21.07 %)

As > 0.05 mg/L (39.15%)

In that

504 tube well (Hanam, Dongthap): As > 200ppb

24 tube well (Dongthap): As > 500 ppb;

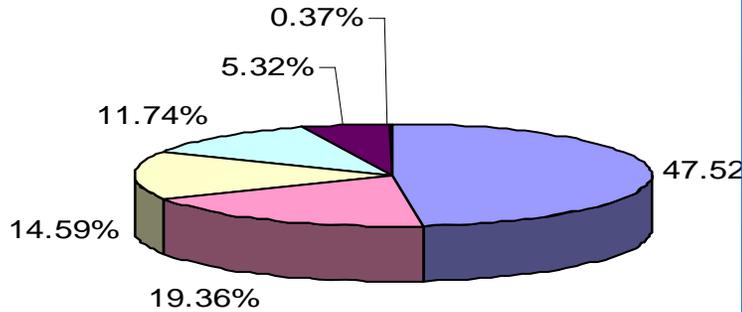
1-2 tube well (Hanam): As > 1000 ppb:

*Source: VN-UNICEF, 2004*

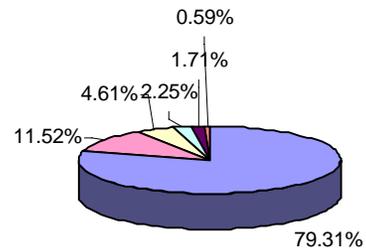


# GROUND WATER QUALITY

**Ha Nam**

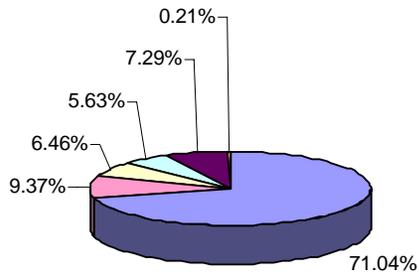


**Hung Yen**

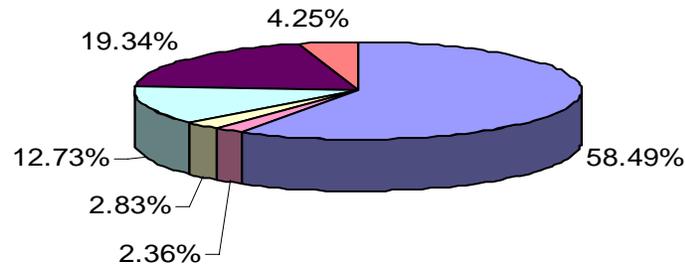


- 0-10ppb
- 11-50ppb
- 51-100ppb
- 101-200ppb
- 201-500ppb
- >500ppb

**Nam Dinh**

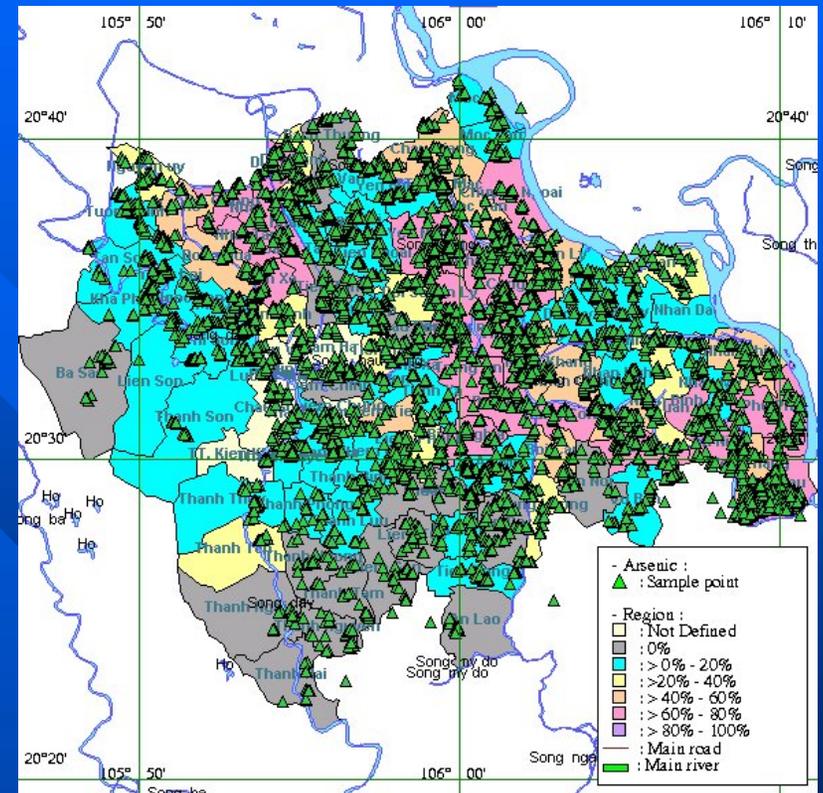
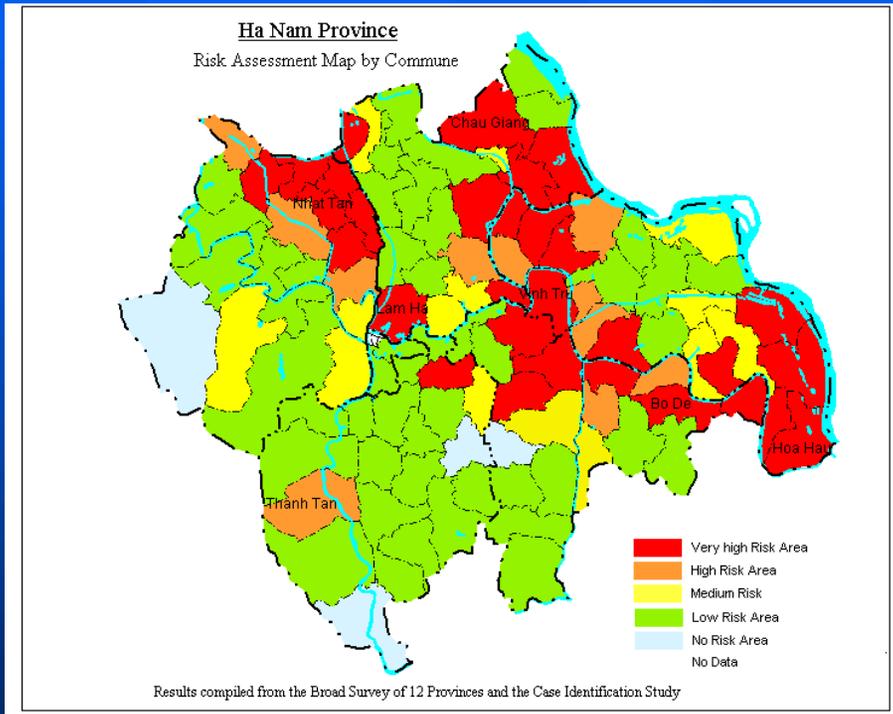


**Dong Thap**



**Results of As concentration analysis in 12 province  
(% calculated based on the total samples tested)**

# GROUND WATER QUALITY



As Risk Map of Ha Nam

The delineation map of arsenic contamination risk prediction in Ha Nam province

**Using As and Mn contaminated water source for a long time will cause tiredness, affect nervous system, even stomach cancer and other internal organs**

**To eliminate arsenic and manganese from water source, development of feasible technologies to their treatment process as well as house-hold scale is essential requirement in Vietnam**



**Study and assessment of the nature  $MnO_2$  and diatomite mineral adsorptive abilities to treat Mn and As total in underground water was carried out.**

**The processing technologies are simple, low-priced, and easily-operated.**

**Utilizing mobile and statically absorptive ability is a method of assessing the As and Mn eliminating process from underground water by determining the maximum adsorption capacity into the nature  $MnO_2$  and diatomite mineral which is investigated with hopes to **contribute a part of technology and science to solve this urgent problem.****

# Material quality

| Material         | Surface area (m <sup>2</sup> /g) | Capillary radius (Å <sup>0</sup> ) |
|------------------|----------------------------------|------------------------------------|
| Diatomite        | 30                               | 300-1600                           |
| Silicagel        | 500                              | 100                                |
| MnO <sub>2</sub> | 75                               | --                                 |



MnO<sub>2</sub> is a weak adsorptive substance but strong oxidant and catalysis.

The component of MnO<sub>2</sub>: MnO 1,7-2; MnO<sub>6</sub>, Mn(O,OH)<sub>6</sub>, cation, anion, H<sub>2</sub>O, ect.

MnO<sub>2</sub> can be divided 3 groups:

**Chain structure:** Pyrolusite, Ramsdellite and Nsutile minerals, b - MnO<sub>2</sub>

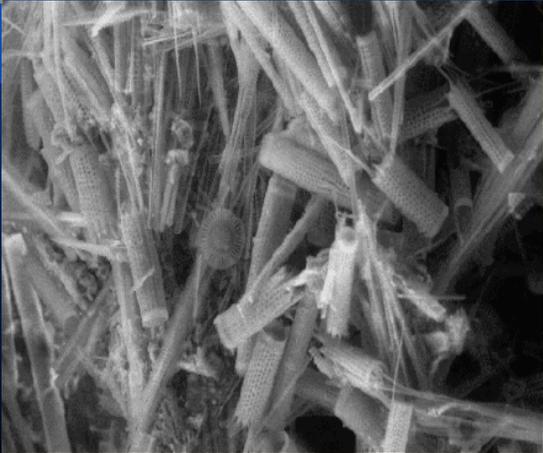
**Ring structure:** γ - MnO<sub>2</sub>, Cryptomelane and Hollandite minerals

**Layered structure:** Chalcophanite, Lithiophorite (Li<sup>+</sup>, Al<sup>3+</sup>), Bernessite (Na<sup>+</sup>, Ca<sup>2+</sup>) and Vernadite minerals;  
O - Mn - O - Zn - H<sub>2</sub>O - Zn - O - Mn - O

# Material quality



**Natural diatomite**



| Component                           | Content (%) |
|-------------------------------------|-------------|
| SiO <sub>2</sub>                    | 72-75       |
| Al <sub>2</sub> O <sub>3</sub>      | 6-9         |
| FeO, Fe <sub>2</sub> O <sub>3</sub> | 5-7         |
| H <sub>2</sub> O                    | 8-10        |
| Ignition loss                       | 9-9,5       |
| Other                               | 2-3         |

## RESULT AND DISCUSSION



1.

*Investigation of the adsorptive ability of MnO<sub>2</sub> for removing As and Mn in under ground water by*

**mobile adsorptive method**

2.

*Investigation of the adsorptive ability of MnO<sub>2</sub> and diatomite ore for removing As and Mn in the under ground water by*

**statically adsorptive method**

## RESULT AND DISCUSSION

**Determination of As and Mn  
by  
statically absorptive method**

**Determination of As and Mn  
by  
mobile absorptive method**



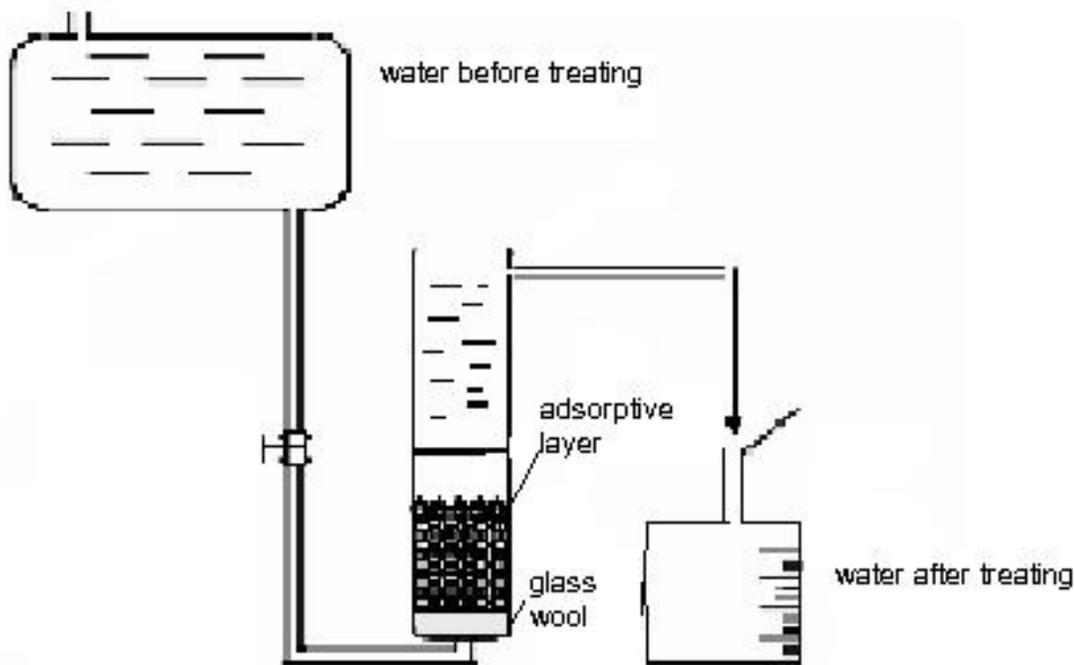
**1g of MnO<sub>2</sub> ;  
Or diatomite mineral ,  
100 mL of a mixed solution  
of 0.1 mg/L As ,  
4 mg/L Mn,  
stirred gently: 3hrs**

**1g of MnO<sub>2</sub>  
or diatomite mineral,  
0.1 mg/L As ; 1 mg/L Mn,  
stirred gently: 72hrs**

**10 g materials  
(7.5 cm<sup>3</sup>)**

## Result and discussion

### *1. Investigation of the adsorptive ability of $MnO_2$ for removing As and Mn in under ground water by mobile adsorptive method*



**Sketch of As and Mn treated system by mobile adsorptive method**

*1. Investigation of the adsorptive ability of MnO<sub>2</sub> for removing As and Mn in under ground water by mobile adsorptive method*

**Determination of Mn :**

10g materials; 1mg/L Mn ; flow rate=1.6 mL/min.

99% of Mn ion has been removed after 1day. Almost Mn was adsorbate into MnO<sub>2</sub> ore. The concentration of Mn after treatment is lower than VNese std limit. **The productivity is of 99.9%.**

| Time (hour) | Sample mark          | Output concentration of Mn C <sub>1</sub> (mg/L) |
|-------------|----------------------|--|
| 0           | Mnd <sub>1</sub> -01 | 1  |
| 2           | Mnd <sub>1</sub> -02 | 0.7  |
| 4           | Mnd <sub>1</sub> -04 | 0.5  |
| 8           | Mnd <sub>1</sub> -08 | 0.3  |
| 12          | Mnd <sub>1</sub> -12 | 0.1  |
| 16          | Mnd <sub>1</sub> -16 | 0.06   |
| 20          | Mnd <sub>1</sub> -20 | 0.01   |

*Table 1. The result of treatment of Manganese by MnO<sub>2</sub> ore*

**1. Investigation of the adsorptive ability of  $MnO_2$  for removing As and Mn in under ground water by mobile adsorptive method**

**Determination of As:**

As initial concentration ( $C_0$ ) is 0, 1 mg/l. Asd1-01, Asd1-02 ... Asd1-240 is the sample mark, corresponding to adsorbent reduction time.

The concentration of As has not much been removed after 10 days for using  $MnO_2$  ore.

This result indicated that **almost As was not adsorpted into  $MnO_2$ .**

| Time (hour) | Sample mark | Output concentration of As $C_1$ (mg/L) |
|-------------|-------------|---|
| 1           | Asd1-01     | 0.100                                   |
| 2           | Asd1-02     | 0.100                                   |
| 10          | Asd1-10     | 0.093                                   |
| 20          | Asd1-20     | 0.091                                   |
| 48          | Asd1-48     | 0.060                                   |
| 120         | Asd1-120    | 0.057                                   |
| 168         | Asd1-168    | 0.058                                   |
| 240         | Asd1-240    | 0.051                                   |

*Table 2: The result of Arsenic treatment by  $MnO_2$  ore*

**Determination of Mn :**

**1g materials into 100mL of Mn solution which has 4mg/L.**

Mn was well treated by MnO<sub>2</sub> and diatomite natural

MnO<sub>2</sub> and diatomite ores are very good at treating Mn in the water. MnO<sub>2</sub> is not only oxidized but also adsorbent material

*2. Investigation of the adsorptive ability of MnO<sub>2</sub> and diatomite ore for removing As and Mn in the under ground water by statically adsorptive method*

**Table 3: The result of statically adsorptive process for treating of Mn by some materials**

| Name of material     | Sample symbol | Mn concentration after treating C <sub>1</sub> (4 mg/l) |
|----------------------|---------------|---|
| Diatomite            | Do-Mn - 03    | <0.01   |
| MnO <sub>2</sub> ore | M-Mn - 03     | <0.01   |

**2. Investigation of the adsorptive ability of  $MnO_2$  and diatomite ore for removing As and Mn in the under ground water by statically adsorptive method**



**Determination of As:**

**100mL As C= 0,1mg/L; stirred:3 hrs**

97% As in sample after treatment was below VNese std.

As is well treated by diatomite due to the high As adsorption capacity of diatomite. Possibility, diatomite natural was made up of many other mineral materials like  $Al_2O_3$ ,  $Fe_2O_3$ , betonies and ect.

**Table 4: The result of statically adsorptive process for treating of As by some materials ( $C_0 = 0,1mg/l$ )**

| Name of material | Symbol sample | Output of As $C_1$ (mg/l) | Treatment productivity (%) |
|------------------|---------------|---------------------------|----------------------------|
| Diatomite        | Do-As-03      | 0,0054                    | 94,62                      |
| $MnO_2$ ore      | M-As-03       | 0,0031                    | 96,95                      |

To identify the maximal adsorptive capacity of substance on materials basing on adsorbent isotherm



To make the calculation of adsorption of material, it is necessary

As treatment efficiency was high up to 80% with adsorbent capacity calculated by

Longmuir formula 1, **Fig.2:**

$$A_m = 2,08 \text{ mg/g} \quad (y = 1,535x + 0,48) \quad (1)$$

MnO<sub>2</sub> is oxidability and minus chargeable, it can be attracted Mn<sup>2+</sup> ion and created Mn<sub>2</sub>O<sub>3</sub>. Maximal adsorption capacity calculated by L. 3, **Fig.4:**

$$A_m = 12,7 \text{ mg/g} \quad (y = 10,29x + 0,079) \quad (3)$$

*Gauge adsorbent Isotherm and determine maximal adsorption capacity of As and Mn onto some materials*

The adsorptive of Fe<sub>2</sub>O<sub>3</sub>/Diatomite is dependent on ·OH group, which adhesion onto diatomite surface, can be replaced As.

The adsorbent ability of As into diatomite is higher than that into MnO<sub>2</sub>. (**Fig.3**)

$$A_m = 2,5 \text{ mg/g} \quad (y = 20,03x + 0,406) \quad (2)$$

Diatomite/Mn (OH)<sub>4</sub> which was created through oxidization process which played an important part for Mn oxidization process.

Adsorbent capacity of Mn is calculated by Longmuir formula 4, **Fig.5:**

$$A_m = 15,15 \text{ mg/g} \quad (y = 7,508x + 0,066) \quad (4)$$

Gauge adsorbent isotherm and determine maximal adsorption capacity of As and Mn onto some materials

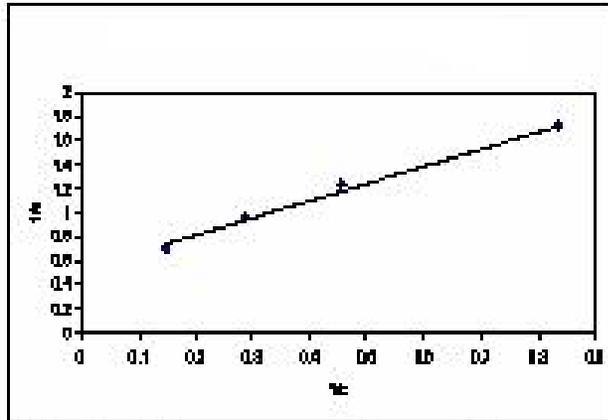


Fig. 2. Adsorption isotherm of As into  $MnO_2$

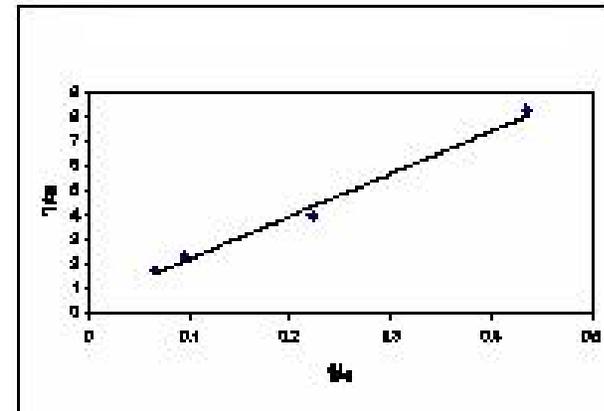


Fig. 3. Adsorption isotherm As into 1%  $Fe_2O_3$  diatomite

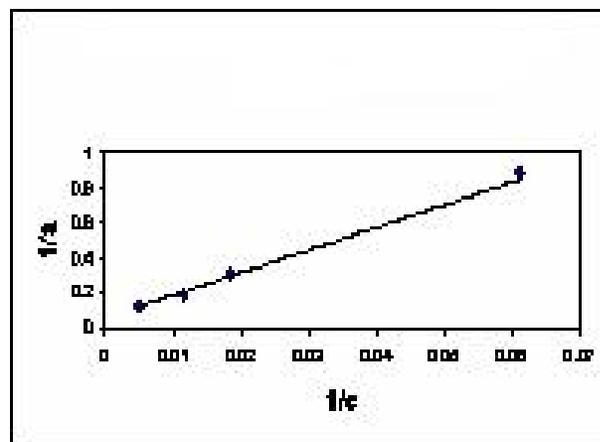


Fig. 4. Adsorption isotherm of  $MnO_2$  for Mn

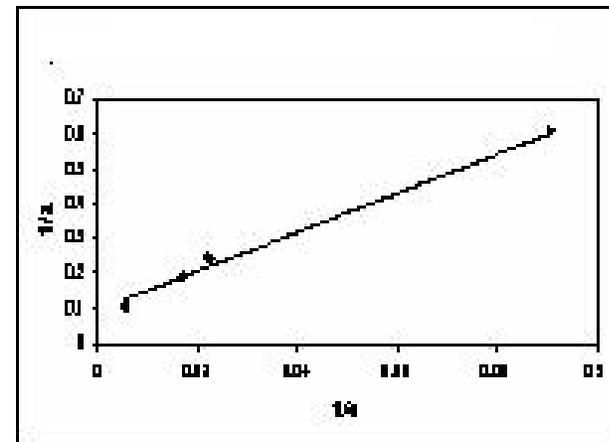


Fig. 5. Adsorption isotherm of Mn into diatomite

## CONCLUSION

**The adsorptive ability of  $\text{MnO}_2$  for manganese removal in underground water by mobile adsorptive method is very good. Using 10 g material, it can treat 1mg/L Mn with the treatment productivity is of 99.9%. This method can not applied to As case**

**The adsorptive ability of  $\text{MnO}_2$  and diatomite ore for arsenic and manganese removal in underground water by statically adsorptive method is excellent. It means  $\text{MnO}_2$  and diatomite ores are very good for Mn treatment in the water. Manganese dioxide is not only oxidized but also adsorbent material. Arsenic is well treated by Diatomite due to the high As adsorption capacity of Diatomite.**

**Those above results proved that natural manganese dioxide, diatomite mineral were potential adsorbent materials which could be applied to treat Mn and As in water source. Using manganese dioxide and diatomite mineral would concurrently treat both Mn and As in the supply water.**



*Thank you for your attention!*